## PRESSURE REDUCING VALVE Type 11BIS





## **Technical description**

• Operating temperature Mini. : -10 °C / Maxi. in permanent service : 80 °C

- Permissible operating pressure (PFA) in water : See table above
- Maximum permissible pressure (PS) other mediums : See table above
- Connection : Female/female, BSP
- Gauge connection 1/4"
- Mediums

Membrane EPDM : water Other mediums : consult us The Desbordes pressure reducing valves 11 BIS and 11 BIS RC bodies are made of bronze. Due to their design, they are not affected by scale or dirt and do not need any maintenance. They can be fitted on compressed air, neutral gases and fuel oil at ambient temperature circuits. For these cases of applications consult us.

Control and maintain the downstream pressure at an adjustable reduced value, whether there is a flow or not
Keep an outlet pressure at a constant value, even by variation of the upstream pressure (the downstream pressure cannot vary more than 10 % of the variation of the upstream pressure, according to the Standard)
Guarantee a high flow rate at a constant outlet pressure because of low head loss

Downstream setting : 1 bar to 5,5 bar; indicative value according to EN1567
Downstream setting is possible from 0,5 bar with a compensating spring on

RC type • Pre-set at 3 bar

• 1/4" pressure gauge connection and drain on both sides of the casing

DN		PFA	PS in bar				Cat.	Ref.		Weight
"	mm	in bar	L1	L2	G1	G2	Gal.	Water	Other mediums	Kg
1/2	15	25	25	25	х	25	4.3	149B7056	149B7768	0,70
3/4	20	25	25	25	х	25	4.3	149B7057	149B7769	0,90
1	25	25	25	25	х	25	4.3	149B7314	149B7770	1,90
1 1/4	32	25	25	25	х	25	4.3	149B7549	149B7771	3,90
1 1/2	40	25	25	25	х	25	4.3	149B7558	149B7772	4,20
2	50	25	25	25	х	25	4.3	149B7561	149B7773	5,20
Type RC										
1/2	15	25	25	25	х	х	4.3	149B7063	(consult us)	0,70
3/4	20	25	25	25	х	х	4.3	149B7064	(consult us)	0,90

Important notice: L1, L2, G1 and G2 correspond to liquids/gas classified into degree of danger according to the Pressure Equipment Directive (PED). The article 4.3 applies to equipments with no CE marking.

N°	Designation		Materials	EURO	ANSI	
1	Body		Bronze	EN1982 CuSn5Zn5PB5-C-GS	ASTM B 505	
2	Pressure gauge plug		Brass	EN12164 CW617N R360 mini 4MS	ASTM B 124	
3	Seal		NBR (Nitrile)			
4	Seat		Stainless steel	EN10088-3 X8CrNiS18-09	AISI 303	
5	O-ring		NBR (Nitrile)			
6	Ctierup	DN 15 à 25 mm	Brass	EN12165 CuZn40PB2 H080	ASTM B 124	
0	Stirrup	DN 32 à 50 mm	Brass	EN1982 CuAl9-C	ASTM B 124	
7	Flat seal		NBR (Nitrile)			
8	Flange		Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
9	Plug cover		Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
10	Spring		Anticorrosive steel	EN10270-2 VD CrSi		
4.4	Can	DN 15 à 25 mm	Brass	EN12165 CuZn40PB2 H080	ASTM B 124	
11	Сар	DN 32 à 50 mm	Brass	EN1982 CuSn5Zn5PB5-C-GS	ASTM B 124	
12	Screw		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304	
10	Mambrana	Water	EPDM			
13	Membrane	Other medium				
14	Plate		Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
15	Membrane screw		Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304	
16	Adjusting screw		Laiton	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
17	Nut for spring pressing		Laiton	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
18	O-ring		NBR (Nitrile)			
19			Copper annealed			
20*	Compensating spring		Stainless steel	EN10270-3 X10CrNi18-08	AISI 302	

Type 11 BIS RC only (DN 15 and 20 mm)

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Socla A WATTS Brand Desbordes.

## Application

The Desbordes 11 BIS and 11 BIS RC is an ideal pressure reducing valves for industrial buildings and domestic water systems :

- For water distribution, domestic and individual for the protection of the whole sanitary installation (cold and hot water)
- Industrial applications such as : Machines and work stations, laundries, green houses, boiler rooms, compressed air pipeworks, fuel oil.

For those applications, consult us.

Factory preset at 3 bar, it protects the whole installation, facilitates the setting of mixing valves, and decreases the hammering and helps to avoid cracks and vibrations in the piping.

Thanks to its weak head losses, it helps to obtain normal flow during simultaneous pumping.

## Installation

In domestic water supply the DESBORDES 11 BIS and 11 BIS RC reducing valves are fitted just after the water meter and thus protect the whole installation. They can be fitted wherever a reducing pressure is needed.

If there is a frost risk, they should be drained.

It can be fitted in any positions (horizontal, upright, upside down, fluid ascending or reversed and inclined...) if you respect the direction of flow as indicated by the arrow engraved on the body. However if the circuit present a risk of back pressure or hammering we recommend to protect the pressure reducing valve with a check valve directly after its output.

## Fonctionnement

#### Flow :

During water flow, water pressure exercised on the diaphragm decreases, which allows the spring to relax. The piston disc-yoke assembly moves towards the bottom to allow the water to pass.

#### Flow stoppage :

When water flow stops, the downstream pressure pushes on the diaphragm again, the spring goes back to its initial position, which leads to the valve closing, stopping water from flowing freely.

## Setting

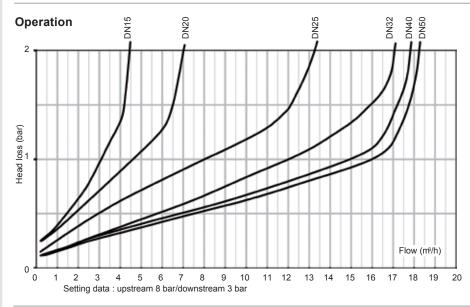
The adjustment must be done without flow ie no downstream outflow. The 11 BIS and 11 BIS RC pressure reducing valves is factory pre-set at 3 bar.

They remain adjustable within a 1 bar to 5,5 bar range.

RC type (compensating spring) allow an upstream setting from 0.5 bar To increase the pressure, tighten the adjusting screw (clockwise as you look at the screw from above). To reduce the pressure, undo the adjusting screw (anticlockwise as you look at the screw from above), slightly open a tap for a moment, close again, then tighten the screw again until you obtain a desired pressure. Water hammers can damage the reducing valve.

When commissionning, open slowly and gradualy the valve at the upstream side. A booster unit with a sudden start close to the pressure reducer requires the safety of an absorption tank. Just like by any intervention on the pipework, the circuits must be rinsed beforhand.

Max. upstream pressure : 25 bar.



DN (mm)	Kv Q max		Q at 2 m/s	
15	3	5	1,6	
20	4,5	8	2,8	
25	8	14	3,6	
32	12	18	5,8	
40	15	18	9,1	
50	16	18	14,2	

Kv : Flow in m3/h when the output pressure becomes 1 bar lower than its zero flow setting

11BIS and 11BIS RC - Headloss chart

## Sizing

DN	[	)	А	В	С	E
mm	33	mm	mm	mm	mm	mm
15	1/2	15/21	31	60	59	85
20	3/4	20/27	32	75	73	100
25	1	26/34	40	102	94	122
32	1 1/4	33/42	51	179	104	132
40	1 1/2	40/49	46	185	104	132
50	2	50/60	54	194	104	146

